

**RESOLUTION NO. \_\_\_\_\_**

**A RESOLUTION TO ENTER INTO A REAL ESTATE SERVICES AGREEMENT WITH CENTURY 21 UNITED TO MARKET AND SELL PROPERTIES FOR THE CITY’S FEDERALLY-FUNDED HOUSING PROGRAMS; AND FOR OTHER PURPOSES.**

**WHEREAS**, the City administers Neighborhood Stabilization Funds (NSP2), Community Development Block Grant (CDBG) and HOME Investment Partnerships (HOME) from the U.S. Department of Housing and Urban Development (HUD), for the purchase of properties developed and acquired by the Community Development Division and Land Bank in the City of Little Rock; and,

**WHEREAS**, the City of Little Rock published a Request for Proposals to solicit qualified bids from real estate professionals who were interested in providing Real Estate Consultant Services to market and sell properties for the City’s Federally-Funding Housing Programs; and,

**WHEREAS**, Century 21 United submitted the most responsible and responsive bid to provide the marketing and selling services for the City’s Federally-Funded Housing Programs.;

**NOW, THEREFORE, BE IT RESOLVED BY THE BOARD OF DIRECTORS OF THE CITY OF LITTLE ROCK, ARKANSAS;**

**Section 1.** The City Manager is authorized to enter into a contract with Century 21 United to market and sell properties for the City’s Federally-Funded Housing Programs.

**Section 2. Severability.** In the event any section, subsection, subdivision, paragraph, subparagraph, item, sentence, clause, phrase, or word of this resolution is declared or adjudged to be invalid or unconstitutional, such declaration or adjudication shall not affect the remaining provisions of this resolution, as if such invalid or unconstitutional provision were not originally a part of this resolution.

**Section 3. Repealer.** All ordinances, resolutions, bylaws, and other matters inconsistent with this resolution are hereby repealed to the extent of such inconsistency.

**PASSED: February 2, 2016**

**ATTEST:**

**APPROVED:**

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**Susan Langley, City Clerk**

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**Mark Stodola, Mayor**

**APPROVED AS TO LEGAL FORM:**

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**Thomas M. Carpenter, City Attorney**